

Technical Specification

Issued on: 26/01/2018

Rev: 0

ARANCIATA (Sweet Orange) - UK

SANPELLEGRINO

33 cl Aluminum Can

Shelf Life: 15 months

Description:

Non alcoholic sparkling orange beverage with 16% orange juice from concentrate, with sugar and sweeteners.
Country of Origin: Italy

Ingredients:

Water, Orange Juice from concentrate (16%), Sugar, Carbon Dioxide, Orange extract, Acid: Citric acid, Stabilisers: Pectins, Natural Orange Flavoring, Sweeteners: Steviol glycosides.

Preservation and Storage:

Store in a clean, cool, dry and odorless place, away from direct sunlight.

Organoleptic Specifications:

Typical color, typical taste

Chemical Specifications:

Parameter	UM	Value	Tolerances	Methods
Carbonation	Vol/l CO ₂	2.7	± 0.2	Pressure Method
pH at 20°C		3.3	± 0.5	UNI EN 1132:1997
Acidity (NaOH 0.1 N)	% (V/V)	42.5	± 4.0	UNI EN 12147:1999
Refractometric Residue	°Bx	5.5	± 0.2	UNI EN 12143:1999

Microbiological Specifications:

Parameter	UM	Value	Methods
Yeasts	cfu/unit	Absence	S.M. 9610 E
Moulds	cfu/unit	Absence	S.M. 9610 D

Nutritional Information

Parameter	UM	Value
Energy Giving	kcal/100 ml - kJ/100 ml	20 - 87
Proteins (N x 6,25)	g/100 ml	0.1
Carbohydrates	g/100 ml	4.7
Sugars	g/100 ml	4.7
Fats	g/100 ml	0
Saturated Fats	g/100 ml	0
Trans Fats	g/100 ml	0
Cholesterol	g/100 ml	0
Dietary Fiber	g/100 ml	0
Salt	g/100 ml	0

Packaging Specifications:

Packing	Type	Description
Piece	Can	Aluminum Can with 202 lid
Secondary Pack	Tray	Are available: - Shrink-Wrapped Carton tray with 4 Six-Pack (24 Cans total) - Shrink-Wrapped Carton tray with 24 Cans - Shrink-Wrapped Carton tray with 12 Cans

Manufacturing Conditions:

The product is pasteurized at 66°C for 15 minutes.
In the bottling factory a HACCP system has been studied and realized according to Regulation EEC 852/2004 of 29th April 2009 "Hygiene of Foodstuffs".
The bottling factory has implemented a GMP program.
The bottling factory is FSSC 22000, ISO 14.000, OSHAS 18.000 certified.
The bottling factory has a Documented Cleaning & Sanitation Program.

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The bottling factory has a Documented Pest Control Program.
The product is O.U. Kosher certified.
The product does not contain any Genetically Modified Ingredient.
The bottling plant can assure the product traceability by means of the lot code printed on the can bottom

Factory Quality Assurance