

# Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



## Nescafé Dolce Gusto

<b>Product name</b>	12397720 - EA - SBUX MEDIUM CLMB CAPS12Cap 3x66g GB
<b>Recipe number</b>	DKR133
<b>Product Description</b>	Roast and Ground Coffee in Nescafé Dolce Gusto capsules
<b>Shelf-life</b>	12 months when stored in its original packing and hermetically sealed. Storage test conducted at 20oC and 65% Relative Moisture
<b>Recommended Storage Conditions</b>	Preserve from direct, prolonged sunlight and hot places. Store in a clean, cool and dry place.

### Physico-chemical and microbiological Characteristics

Characteristic	LI/Method	Specification
Sensory	IN/OUT	As per reference sample
Enterobacteriae	LI-00.711-4	absent in 2x0.1g
T.V.C.	LI-00.701-2	max 5000 /g
Salmonella	LI-00.746	Absent in 25g
Moisture	LI-21.802	1.5 – 3%

### Ingredient listing

Coffee Capsule: Roast and Ground Coffee (100%)

Page: 1 of 5	Date: 16.01.2019	Issue: 2
Prepared by: Darren Lowe (Technical applications Group)	Authorised by: Dean Peplow, Quality Assurance Manager	

# Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



## Nescafé Dolce Gusto

### Nutritional information

#### Declared table on pack (EUR)

Declared values updated on September 2012

NUTRITION INFORMATION	Unit	per 100g	per 100ml	serving*	% GDA
<b>R&amp;G coffee</b>	<b>g</b>	<b>as sold</b>		<b>5.5</b>	
Energy (with fibers 8kJ/g)	kJ	1093.8	24.0	7.2	
Energy (with fibers 2kcal/g)	kcal	266.9	5.7	1.7	0%
Fat	g	17.1	0.0	0.00	0%
of which: saturates	g	7.6	0.0	0.00	0%
Available Carbohydrates	g	0.2	0.0	0.00	0%
of which: sugars	g	0.2	0.0	0.00	0%
Fibre (DP > 3)	g	38.7	0.7	0.2	
Protein	g	8.1	0.3	0.1	0%
Salt	g	0.0	0.0	0.0	0.2

# Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



## Nescafé Dolce Gusto

### Intolerance information

Allergens/intolerance ingredients, including derivatives:	Yes	No	Direct Addition	Cross Contamination
Peanuts		X		
Nuts		X		
Milk, including lactose		X		
Eggs		X		
Soybeans		X		
Fish		X		
Crustaceans		X		
Cereals containing gluten, i.e., wheat, rye, oats, spelt, kamut or their hybrid strains		X		
Celery		X		
Lupines		X		
Molluscs		X		
Mustard		X		
Sesame seeds		X		
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre		X		

# Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



## Nescafé Dolce Gusto

Packaging	
Packaging type	Capsule, consisting of - Multi-layer polypropylene /Evoh/polypropylene capsule, polypropylene and calcium carbonate pyramid plate, aluminium bottom film, and laminate of printed PET and polypropylene/Evoh/polypropylene top film. Carton- Paper & fibreboard carton 3 cartons packed in a Cardboard Outer Tray.
Net quantity declared	Per Carton, 12 capsules of which: 12 x 5.5g e (Roast and ground coffee) Per tray – 3 x 66g e

Page: 4 of 5	Date: 16.01.2019	Issue: 2
Prepared by: Darren Lowe (Technical applications Group)	Authorised by: Dean Peplow, Quality Assurance Manager	

# Tutbury Factory, UK - Product Specification

Marston Lane, Tutbury, Staffordshire, DE13 9LY, England.



## Nescafé Dolce Gusto

### Coding

Lot Code @ Secondary Packaging is:

The Lot Code detail is applied to the base of the Display Carton and is as follows for product produced 13<sup>th</sup> November 2018 at Tutbury Factory on Secondary Packaging Line X, the code will read:



**8 317 1092 X**

Minute Coding is also indicated on the carton.

Best Before is 1 year from date of packing, with no rounding.

Best Before Date is displayed as:

(DD.MM.YYYY)

Production Date is displayed as:

(DD.MM.YYYY)

Eg:

Store in a clean, cool and dry place / Conserver dans un endroit propre, sec et à température ambiante. / Conservar en lugar limpio, fresco y seco / Conservar em local limpo, fresco e seco. / Conservare in luogo asciutto e lontano da fonti di calore / Хранить при температуре не выше 20 °C и относительной влажности воздуха не более 75 % / 20 °C-тан аспайтын температурада және ауаның салыстырмалы ылғалдылығы 75%-дан аспайтын жерде сақтау керек. / Sauber, trocken und bei Raumtemperatur lagern. / Orpbewares tørt og kjøligt / Orpbewares på et rent, kjølt og tørt sted / Förvaras rent, kallt och torrt / Säilytetään puhtaassa, viileässä ja kuivassa paikassa. / Зберігати в чистому, прохолодному та сухому місці. / A se pástra la loc curat, uscat și răcoros. / Hraniti na čistem, hladnem in suhem.

Best before : / A consumer de préférence avant le : / Consumir preferentemente antes del : / Consumir de preferència antes de : / Da consumarsi preferibilmente entro il : / Годен до : / Жаралдылымы : / Mindestens haltbar bis : / Best for : / Mindst holdbar til : / Bäst före : / Parasta ennen : / Вжити до, Номер партії виробництва : / A se consuma, de preferință, înainte de : / Uparabno najmanj do / Lot:

Date of manufacture : / Fabriqué le : / Fecha de Fabricación : / Data de fabrico : / Data di produzione : / Дата изготовления и упаковки : / Өндірілген және қапталған күні : / Hergestellt am : / Produsert : / Produceret : / Tilberkt : / Valmistettu : / Дата виробництва : / Produs la data de : / Proizvedeno

	<b>31.03.2014</b>	<b>30791092C</b>
	<b>20.03.2013 13:13</b>	<b>ENGLAND</b>

Made in: see box / Fabriqué en: voir ci-dessus / Fabricado en: ver reserva de marcas / Fabricado em: ver estojo / Prodotto in: vedi riquadro / Код изготовителя / Өндүрүш коду / Hergestellt in: siehe Aufdruck / Produsert i: se eske / Produceret i: se box / Tilberkt i: se förpackning / Valmistusmaa: katso laatikko / Produs de: vezi partea de jos a cutiei / Proizvedeno v: glej pakiranje

Изготовитель (КЗ, Өндүрүш): ENGLAND - Nestlé UK Ltd., (Нестле ЮК Лтд.) Marston Lane, Tutbury, Burton-On-Trent, Staffordshire, DE13 9LY, Соединенное королевство Великобритании и Северной Ирландии (КЗ, Улыбританияның және Солтүстік Ирландияның; Біріккен Корольдігі); SPAIN - Nestlé España SA., (Нестле Эспaña СА.) Ctra Sant Gregori km 2,4-17007, Girona, Испания

Packed in a protective atmosphere / Conditionné sous atmosphère protectrice / Envasado en atmósfera protectora / Acondicionado em atmosfera protetora / Confezionato in atmosfera protettiva / Unter Schutzatmosphäre verpackt / Pakket i beskyttende atmosfære / Förpackad i skyddande atmosfär / Pakattu suojaussuun / Упаковано в модифицированной атмосфере / Упаковано в захисному середовищі / Produs ambalat in atmosferă protectoare / Pakirano v kontrolirani atmosferi. / Турлендірілген атмосферада қапталған

Signature

Full name Dean Peplow

Position Quality Assurance Manager

Date 16.01.2019