

SECTION 1: Identification of the sub	stance/mixture and of the company/undertaking			
1.1. Product identifier				
Mixture identification:				
Trade name:	T6925			
Trade code:	C13T692500			
1.2. Relevant identified uses of the s	ubstance or mixture and uses advised against			
Recommended use:	ů			
Ink for inkje	et printing			
1.3. Details of the supplier of the safe	ety data sheet			
Company:				
EPSON EL	JROPE B.V.			
Azie buildir	ng, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam			
Zuidoost T	he Netherlands			
Phone num	nber: +31-20-314-5000			
Competent person responsible	e for the safety data sheet:			
chemicals				
Date:	20/10/2020			
Revision:	2.0			
1.4. Emergency telephone number				
Phone number:	+31-20-314-5000			
United Kingdom;	01952 607111 Monday to Friday 9am to 5:30pm.			
	Emergency Action: In the event of a medical enquiry involving			
	this product, please contact your doctor or local hospital			
	accident and emergency department.			
Ireland;	+353 (01) 809 2566 or +353 (01) 809 2166			
Malta;	2545 0000 or 21224071			
SECTION 2: Hazards identification				
2.1. Classification of the substance of				
EC regulation criteria 1272/2008 (CLP)				
	ified as dangerous according to Regulation EC 1272/2008			
(CLP).				
Adverse physicochemical, human health and environmental effects:				
No other hazards				
2.2. Label elements				
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).				
Hazard pictograms:				
None				
Hazard statements:				
None Procoutionany statements:				
Precautionary statements:				

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.

- Special provisions according to Annex XVII of REACH and subsequent amendments: None
- 2.3. Other hazards

vPvB Substances: None - PBT Substances: None Other Hazards: No other hazards



SECTION 3: Composition/information on ingredients

- 3.1. Substances
 - No
- 3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Numb	er	Classification
65% ~ 80%	Water	CAS: EC:	7732-18-5 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
15% ~ 20%	Glycerol	CAS: EC:	56-81-5 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
5% ~ 7%	Carbon black	CAS: EC:	1333-86-4 215-609-9	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
1% ~ 3%	2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether	Index number: CAS: EC: REACH No.:	603-183-00-0 143-22-6 205-592-6 01-21194751 07-38	 3.3/1 Eye Dam. 1 H318 Specific Concentration Limits: C >= 30%: Eye Dam. 1 H318 20% <= C < 30%: Eye Irrit. 2 H319
0.1% ~ 0.25%	2,4,7,9-tetramethyldec- 5-yne-4,7-diol	CAS: EC: REACH No.:	126-86-3 204-809-1 01-21199543 90-39	 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412

SECTION 4: First aid measures

- 4.1. Description of first aid measures
 - In case of skin contact:
 - Wash with plenty of water and soap.
 - In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

- In case of Inhalation:
- Remove casualty to fresh air and keep warm and at rest.
- 4.2. Most important symptoms and effects, both acute and delayed
 - None
- 4.3. Indication of any immediate medical attention and special treatment needed Treatment:
 - None

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
 - Suitable extinguishing media:
 - Water.
 - Carbon dioxide (CO2).
 - Extinguishing media which must not be used for safety reasons:
 - None in particular.
- 5.2. Special hazards arising from the substance or mixture

C13T692500_en Page n. 2 of 9



Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

- 5.3. Advice for firefighters
 - Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
 - Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it. In case of gas escape or of entry into waterways, soil or drains, inform the responsible

authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 - Avoid contact with skin and eyes, inhalation of vapours and mists. See also section 8 for recommended protective equipment. Advice on general occupational hygiene: Do not eat or drink while working.
- 7.2. Conditions for safe storage, including any incompatibilities Keep away from food, drink and feed. Incompatible materials: None in particular. Instructions as regards storage premises: Adequately ventilated premises.
 7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
 - Glycerol CAS: 56-81-5
 - OEL Type: OSHA TWA: 5 mg/m3 Notes: Respirable dust

- OEL Type: OSHA - TWA: 15 mg/m3 - Notes: Total dust

Carbon black - CAS: 1333-86-4

- OEL Type: ACGIH - TWA(8h): 3 mg/m3

- OEL Type: OSHA - TWA: 3.5 mg/m3

- OEL Type: JSOH - TWA: 1 mg/m3 - Notes: as Class 2 Dusts (Respirable dust)

- OEL Type: JSOH - TWA: 4 mg/m3 - Notes: as Class 2 Dusts (Total dust)

- Notes: as total dust

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

C13T692500_en Page n. 3 of 9 Version 8.1 Revision 2.0



2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l

Target: Freshwater sediments - Value: 5.77 mg/kg

- Target: Marine water Value: 0.15 mg/l
- Target: Marine water sediments Value: 0.13 mg/kg
- Target: Microorganisms in sewage treatments Value: 200 mg/l
- 2,4,7,9-tetramethyldec-5-yne-4,7-diol CAS: 126-86-3
 - Target: Fresh Water Value: 0.04 mg/l
 - Target: Marine water Value: 0.004 mg/l
 - Target: Freshwater sediments Value: 0.32 mg/kg
 - Target: Marine water sediments Value: 0.032 mg/kg

8.2. Exposure controls

- 8.2.1. Appropriate engineering controls:
 - None
- 8.2.2. Individual protection measures, such as personal protective equipment Eye protection:

Use personal protective equipment as required.

Protection for skin:

Use personal protective equipment as required.

Protection for hands:

Use personal protective equipment as required.

Respiratory protection:

- Use personal protective equipment as required. Thermal Hazards:
 - None

8.2.3. Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical prop	erties
Appearance and colour:	Black Liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	8.7 ~ 9.7 at 20 °C
Melting point / freezing point:	No data available
Initial boiling point and boiling range:	No data available
Solid/gas flammability:	No data available
Upper/lower flammability or explosive limits:	No data available
Vapour density:	No data available
Flash point:	Does not flash until 100 °C / 212 ° F
	(closed cup method, ASTM D 3278)
Evaporation rate:	No data available
Vapour pressure:	No data available
Relative density:	No data available
Solubility in water:	Complete
Solubility in oil:	No data available
Partition coefficient (n-octanol/water):	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	< 5 mPa⋅s at 20 °C
Explosive properties:	No data available



Oxidizing properties:

- 9.2. Other information
 - Miscibility:
 - Fat Solubility: Conductivity:

SECTION 10: Stability and reactivity

- 10.1. Reactivity
- Stable under normal conditions
- 10.2. Chemical stability Stable under normal conditions
- 10.3. Possibility of hazardous reactions None
- 10.4. Conditions to avoid Stable under normal conditions.
- 10.5. Incompatible materials None in particular.
- 10.6. Hazardous decomposition products None.

SECTION 11: Toxicological information

- 11.1. Information on toxicological effects
 - Toxicological information of the product:
 - f) carcinogenicity:
 - Components do not come under carcinogens (Ref. 1), except for Carbon black g) reproductive toxicity:

Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant

C13T692500_en Page n. 5 of 9 Version 8.1 Revision 2.0

No data available

No data available No data available No data available



c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating

- d) respiratory or skin sensitisation:
- Test: Skin Sensitisation Route: LLNA Species: Mouse Sensitiser e) germ cell mutagenicity:
- Test: Mutagenesis Species: Salmonella Typhimurium Negative Carbon black - CAS: 1333-86-4

With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be not classifiable as human carcinogens.

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

- 12.1. Toxicity
 - Adopt good working practices, so that the product is not released into the environment. Toxicological information of the product:
 - No data available

Toxicological information of the main substances found in the product:

- 2,4,7,9-tetramethyldec-5-yne-4,7-diol CAS: 126-86-3
- a) Aquatic acute toxicity:
 - Endpoint: LC50 Species: Fish = 36 mg/l Duration h: 96
 - Endpoint: EC50 Species: Daphnia = 88 mg/l Duration h: 48
 - Endpoint: EC50 Species: Algae = 15 mg/l Duration h: 72
- c) Bacteria toxicity:
 - Endpoint: EC50 Species: activated sludge = 630 mg/l Duration h: 0.5
- 12.2. Persistence and degradability No data available
- 12.3. Bioaccumulative potential
- No data available
- 12.4. Mobility in soil
 - No data available
- 12.5. Results of PBT and vPvB assessment
- vPvB Substances: None PBT Substances: None
- 12.6. Other adverse effects None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.



SECTION 14: Transport information

- 14.1. UN number
 - Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
 - No data available
- 14.3. Transport hazard class(es) No data available
- 14.4. Packing group
- No data available 14.5. Environmental hazards
 - No data available
- 14.6. Special precautions for user No data available
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values) Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 1272/2008 (CLP) Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013 Regulation (EU) 2015/830 Regulation (EU) n. 286/2011 (ATP 2 CLP) Regulation (EU) n. 618/2012 (ATP 3 CLP) Regulation (EU) n. 487/2013 (ATP 4 CLP) Regulation (EU) n. 944/2013 (ATP 5 CLP) Regulation (EU) n. 605/2014 (ATP 6 CLP) Regulation (EU) n. 2015/1221 (ATP 7 CLP) Regulation (EU) n. 2016/918 (ATP 8 CLP) Regulation (EU) n. 2016/1179 (ATP 9 CLP) Regulation (EU) n. 2017/776 (ATP 10 CLP) Regulation (EU) n. 2018/669 (ATP 11 CLP) Regulation (EU) n. 2018/1480 (ATP 13 CLP) Regulation (EU) n. 2019/521 (ATP 12 CLP) Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications: Restrictions related to the product: No restriction. Restrictions related to the substances contained: No restriction. Where applicable, refer to the following regulatory provisions : Directive 2012/18/EU (Seveso III)

Regulation (EC) nr 648/2004 (detergents).

Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III): Seveso III category according to Annex 1, part 1 None

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.



SECTION 16: Other information

Full text of phrases referred to in Section 3:

- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H412 Harmful to aquatic life with long lasting effects.

Hazard class and hazard category	Code	Description
Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Eye Irrit. 2	3.3/2	Eye irritation, Category 2
Skin Sens. 1B	3.4.2/1B	Skin Sensitisation, Category 1B
Aquatic Chronic 3	4.1/C3	Chronic (long term) aquatic hazard, category 3

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 3: Composition/information on ingredients

SECTION 6: Accidental release measures

SECTION 7: Handling and storage

SECTION 8: Exposure controls/personal protection

SECTION 11: Toxicological information

SECTION 12: Ecological information

SECTION 14: Transport information

SECTION 15: Regulatory information

SECTION 16: Other information

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

Ref. 1 IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)

Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
National Toxicology Program (NTP) Report on Carcinogens (USA)
Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
MAK und BAT Werte Liste (DFG: German Research Foundation)
TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

Ref. 2 •Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006

Version 8.1 Revision 2.0





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The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS: GefStoffVO:	European Inventory of Existing Commercial Chemical Substances. Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of
	Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport
	Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.